







B01C-925-M
Bore dia - 100mm
Piston dia -60mm
Full stroke -25mm
Lock cyl.area - 78.5cmsq

Surface Finish																ZONE	SCALE	1:1	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	5.0	10		MATERILAS		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																	GROUP No:—	WEIGHT	
																	Block	Wt.Kgs	
			DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no	
Drawn	Prabhakar	DESCRIPTION																	
Checked	Prabhakar	B01C-925-M Block cylinder																	
Approved	19/09/21																		
Date	19/09/21														Drawing NO				
Clamping elements type		CLASP BANGALORE-72													SHEET: 1 of 1		Sheet No: 1/1		

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°